





CRL Diamond Drill Selection Chart

Feb-02

| | | | Approximate # of Holes Using | | |
|-------------------|------------------------|----------------|------------------------------|--------------------------|----------------|
| Drill Type | Diamond Type | Mounting Style | a 2" Drill Bit | Fits Drill CRL Machine | Wall Thickness |
| DCD Series | Electro-Formed Diamond | Straight Shank | 1500 - 2000 | CRL2, 41, SDM1, PH1, PH2 | .020" |
| HBT Series | Electro-Formed Diamond | Belgian | 1500 - 2000 | AMZ1, PDM2800 | .020" |
| PD Series | Metal Bond Diamond | Straight Shank | 1000 - 1500 | CRL2, 41, SDM1, PH1, PH2 | .045" |
| PDT Series | Metal Bond Diamond | Belgian | 1000 - 1500 | AMZ1, PDM2800 | .045" |
| EDD Series | Diamond Plated | Straight Shank | 150 - 200 | CRL2, 41, SDM1, PH1, PH2 | .050" |
| AG Series | Diamond Plated | Straight Shank | 150 - 200 | CRL2, 41, SDM1, PH1, PH2 | .050" |
| DR Series | Diamond Plated | Straight Shank | 125 | CRL2, 41, SDM1, PH1, PH2 | .050" |
| REC Series | Diamond Plated | Straight Shank | 125 | CRL2, 41, SDM1, PH1, PH2 | .050" |
| SRDD Series | Diamond Plated | Straight Shank | 50 | CRL2, 41, SDM1, PH1, PH2 | .040" |

Click on a Drill Series or Drill Machine to go to that page.

All information is deemed to be accurate and current to the best of our knowledge. Information based on proper drilling technique and handling of the drill and bit. Remember, proper coolant should always be used when drilling with diamond drills. If up to date information is needed please contact CRL Technical Sales by calling Toll Free (800) 421-6144 extension 777 or by e-mail.